

Follow these three steps to identify if the loads described can be lifted safely according to the data plates. Assume the loads are evenly spaced, ie, the centre of the length distance will be the load's centre of gravity.

- 1. Identify the weight of the load. Compare that weight with the maximum weight shown in the vertical position on the data plate. If the weight is the same or less than the data plate figure put a ☑ in the Yes box. If the weight is above, put a ☑ in the No box.
- 2. Identify the weight of the load. Compare that weight with the maximum weight shown in the tilted position on the data plate. If the weight is the same as or below the data plate figure put a ☑ in the Yes box. If the weight is above, put an ☒ in the No box.
- 3. Divide the load's length by 2 to get the load's centre. Compare your answer with the load centre on the data plate information. If your answer is the same as or less than the data plate put a ☑ in the Yes box. If your answer is more that the load centre on the data plate, put ☒ in the No box.

If you have put a \square next to everything, then the load is safe to lift. If you have put an \square in any box, you have identified where data plates limits are exceeded.

The next 4 pages demonstrate the process to assess a load against a forklift's data plate. When you understand this, confirm you understanding by analysing the loads shown on the last 4 pages <u>without</u> referring to the examples.





DATA P	PLATE 1
Item	Maximum Capacity
Vertical mast	2000kg
Tilted mast	1600kg
Load centre	600mm
Check load against data plate limits	Show you calculations and reasons below
1. Is the load weight within the data plate limit for a vertical lift?✓ Yes □ No	Load's 1790kg Vs. 2000kg. OK, within limit.
2. Is the load weight within the data plate limit for a tilt lift?☐ Yes ☒ No	Load's 1790kg Vs. 1600kg. No, maximum exceeded!
3. Is the load's centre of gravity within the data plate limit for load centre?✓ Yes □ No	Load's centre 1200mm ÷ 2 = 600mm. OK, within limit.





DATA P	LATE 2
Item	Maximum Capacity
Vertical mast	2300kg
Tilted mast	1590kg
Load centre	700mm
Check load against data plate limits	Show you calculations and reasons below
1. Is the load weight within the data plate limit for a vertical lift?☐ Yes ☒ No	Load's 2350kg Vs. 2300kg. OK, within limit.
2. Is the load weight within the data plate limit for a tilt lift? ☐ Yes ☒ No	Load's 2350kg Vs. 1590kg. No, maximum exceeded!
3. Is the load's centre of gravity within the data plate limit for load centre? ☐ Yes ☑ No	Load's centre 1500mm ÷ 2 = 750mm. No, maximum exceeded!
1500mm	

2350k



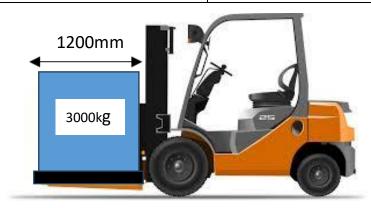
DATA PLATE 3	
Item	Maximum Capacity
Vertical mast	3100kg
Tilted mast	2960kg
Load centre	750mm
Check load against data plate limits	Show you calculations and reasons below
1. Is the load weight within the data plate limit for a vertical lift?✓ Yes □ No	Load's 2900kg Vs. 3100kg. OK, within limit.
2. Is the load weight within the data plate limit for a tilt lift?✓ Yes □ No	Load's 2900kg Vs. 2960kg. OK, within limit.
3. Is the load's centre of gravity within the data plate limit for load centre? ☑ Yes ☐ No	Load's centre 1500mm ÷ 2 = 750mm. OK, within limit.





In this instance, you must calculate the load's gross weight before deciding if the load is within the forklift's data plate limits. The tare weight of this load is the pallet the load is on and it weighs 40 kg. Calculate the gross weight of the load to check against the data plate. (Gross weight = load weight + tare weight).

DATA PLATE 4	
Item	Maximum Capacity
Vertical mast	3400kg
Tilted mast	3250kg
Load centre	600mm
Calculation/Reason for answer	Show you calculations below
 Is the load weight within the data plate limit for a vertical lift? ✓ Yes ✓ No Is the load weight within the data plate limit for a tilt lift? ✓ Yes ✓ No 	Load weight + tare weight = 3040kg. Data plate maximum vertical is 3400kg. OK within limit. Load weight + tare weight = 3040kg. Data plate maximum tilted is 3200kg.
3. Is the load's centre of gravity within the data plate limit for load centre? ☑ Yes ☐ No	OK within limit. 1200mm ÷ 2 = 600mm = OK, load centre exceeds data Plate limit.





By now you should understand how to read and apply data plate information. Complete the assessment on the next 4 pages <u>without</u> referring to the previous examples.

DATA PLATE	
Item	Maximum Capacity
Vertical mast	2300kg
Tilted mast	1590kg
Load centre	700mm
Check load against data plate limits	Show you calculations and reasons below
3. Is the load weight within the data plate limit for a vertical lift? ☐ Yes ☐ No	
4. Is the load weight within the data plate limit for a tilt lift?☐ Yes☐ No	
4. Is the load's centre of gravity within the data plate limit for load centre? ☐ Yes ☐ No	
1500mm 2350k	



DATA PLATE	
Item	Maximum Capacity
Vertical mast	2000kg
Tilted mast	1600kg
Load centre	600mm
Check load against data plate limits	Show you calculations and reasons below
4. Is the load weight within the data plate limit for a vertical lift?☐ Yes☐ No	
5. Is the load weight within the data plate limit for a tilt lift? ☐ Yes ☐ No	
6. Is the load's centre of gravity within the data plate limit for load centre? ☐ Yes ☐ No	
1,200mm 1790kg	



DATA PLATE	
Item	Maximum Capacity
Vertical mast	3100kg
Tilted mast	2960kg
Load centre	750mm
Check load against data plate limits	Show you calculations and reasons below
3. Is the load weight within the data plate limit for a vertical lift?☐ Yes☐ No	
4. Is the load weight within the data plate limit for a tilt lift? ☐ Yes ☐ No	
4. Is the load's centre of gravity within the data plate limit for load centre? ☐ Yes ☐ No	
1500mm 2900kg	



In this instance, you must calculate the load's gross weight before deciding if the load is within the forklift's data plate limits. The tare weight of this load is the pallet the load is on and it weighs 40 kg. Calculate the gross weight of the load to check against the data plate.

DATA PLATE 4		
Item	Maximum Capacity	
Vertical mast	3400kg	
Tilted mast	3250kg	
Load centre	600mm	
Calculation/Reason for answer	Show you calculations below	
 3. Is the load weight within the data plate for a vertical lift? ☐ Yes ☐ No 4. Is the load weight within the data plate for a tilt lift? ☐ Yes ☐ No 		
4. Is the load's centre of gravity within th plate limit for load centre?☐ Yes☐ No	e data	

